

# THROUGHPUT GUIDE

## MODELS

		<u>5</u>	<u>10</u>	<u>15</u>
Height	(cm)	46	71	71
Ship Weight	(kg)	12	21	25
Air Consumption	(cfm)	1	1.5	2
Electrical	(kw)	0.75	1.36	1.4
230V, 1 Phase	(amps)	3.3	5.9	6.1
Heated Capacity	(kg)	0.5	1.5	2.8
Total Capacity	(kg)	0.9	2.3	3.6

## THROUGHPUT MATERIAL

ABS	kgs/hr	3	8	14
ACETAL		7	20	35
ACRYLIC		3	8	14
BUTYRATE		1.5	4	7
NYLON		3	8	14
PBT (VALOX)		3	8	14
PET (RYNITE)		1.3	4	6.8
POLYCARBONATE		3	8	14
POLYETHYLENE		7	20	35
POLYSTYRENE		7	20	35
POLYSULPHONE		1.5	4	7
POLYURETHANE		1.5	4	7
PPO (NORYL)		3	8	14
ULTEM		1.5	4	7
PVC		3	8	14
SAN		3	8	14

These throughputs are based on average summertime conditions using normally stored virgin material. Regrind may affect throughput. Most conditions will allow for more than indicated .

For materials not listed above, please contact:

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